

Technical information

EUROPLEX® Film HC 99710

Product Data Sheet

Product

EUROPLEX® Film HC 99710 is a weather resistant and transparent co-extruded PMMA and PVDF film for high quality lamination systems.

This film displays excellent performance in long term outdoor weathering without experiencing color change or yellowing.

EUROPLEX® Film HC 99710 provides high protection for other polymeric substrates against degradation caused by UV radiation.

Due to its PVDF top layer, the film displays a very good chemical resistance, anti-soiling and easy to clean effect.

Application

EUROPLEX® Film HC 99710 can be laminated as a protective top layer onto polymeric films and sheets based on PVC, ABS, PC and ASA.

Decorative films protected with EUROPLEX® on top can be laminated on different substrates, such as PVC profiles.

In labels or Graphic Arts, EUROPLEX® Film HC 99710 can be used as a clear overlay in laminate systems for high UV and weathering protection. Chemical resistant, anti-soiling and easy to clean effects are achieved.

Processing

EUROPLEX® Film HC 99710 is only suitable for back printing, on the PMMA side, by a wide variety of printing technologies.

EUROPLEX® Film HC 99710 can be laminated onto polymeric substrates such as films or extruded sheets based on PVC, PC, ABS, PMMA and ASA by in-line or roll-to-roll heat lamination.

High quality laminates in between EUROPLEX® Film HC 99710 and other polymeric substrates can be achieved with pressure sensitive adhesives (PSA) or solvent based adhesives.

The film can be cut-to-size or die cut.

Sales range

EUROPLEX® Film HC 99710 is delivered in standard rolls of 50 μ m thickness, 45 μ m PMMA layer and 5 μ m PVDF top layer and 1450mm width.

Tailor made rolls can be produced under prior commercial agreement.

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Properties	Test method	Unit	Value
Optical			
Luminous transmittance τ_{D65}	ISO 13468-2	%	93
UV transmittance (280 - 380 nm)	DIN EN 410:2011	%	≤ 1,5
Refractive Index	ISO 489	%	-
Haze	ASTM D1003	%	5,3
Mechanical			
Tensile stress at yield (Oy)	ISO 527-3	MPa	38
Yield strain (Є γ)	ISO 527-3	%	6
Nominal strain at break (\mathcal{E}_B)	ISO 527-3	%	≥ 50
Thermal			
Glass transition temperature Tg (DSC)	ISO 11357	° C	-
Miscellaneous			
Accelerated weathering resistance	ISO 4892-2 method A, cycle 1, 65% RH	h	1 0000 No visible change
Specific gravity	DIN 53479	g/cm³	1,2
Surface tension (PVDF side)	DIN 53364	mN/m	23

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