



PLEXIGLAS®
Film

PLEXIGLAS® Film OF014

Product

PLEXIGLAS® Film OF014 is a weather resistant, glossy, and transparent acrylic film for graphic printings and laminations.

Due to its good performance under weathering and UV light exposure, PLEXIGLAS® Film OF014 does not present color change or yellowing. Therefore it provides good protection of laminating systems from degradation caused by UV radiation.

Its glossy and smooth surface leads the film to have a high optical quality surface.

Application

PLEXIGLAS® Film OF014 can be easily printed on as film decoration and then laminated on different polymeric films and sheets. Laminated decoration films based on PLEXIGLAS® are suitable for a wide range of molding processes such as thermoforming and insert molding.

In labels and tapes, PLEXIGLAS® Film OF014 can be used as single face layer or clear overlay in laminated film systems for UV and weathering protection. High gloss and quality finishing are achieved.

Thanks to its excellent optical properties and lamination with pressure sensitive adhesives (PSA), PLEXIGLAS® Film OF014 is highly recommended for traffic control signs.

PLEXIGLAS® Film OF014 has outstanding optical properties which allows the film to be used as overlay in ID cards.

Processing

PLEXIGLAS® Film OF014 has excellent printability and can be easily printed on using all technologies such as gravure, flexography and digital. In most cases any pre-treatment or primers are not required.

PLEXIGLAS® Film OF014 can be laminated onto polymeric substrates such as films or extruded sheets based on PVC, PC, ABS, PMMA and ASA by in-line or roll-to-roll heat lamination.

Laminates can also be achieved using PLEXIGLAS® Film OF014 and other polymeric substrates such as PET, PC, PP, PE and PVC, with the help of PSA or solvent based adhesives.

The film can be cut-to-size or die cut.

Sales range

PLEXIGLAS® Film OF014 is delivered in standard rolls of 75 µm thickness, 1270 mm width, and 1000 m length.

Custom-made rolls (up to 2800 mm in width) can be produced under prior commercial agreement.



Technical data			
Properties	Test method	Unit	Value
Optical			
Luminous transmittance (D65/10°)	DIN EN ISO 11664	%	92
UV transmittance (280 – 380 nm)	DIN EN 410	%	< 1
Refractive Index	DIN EN ISO 489	%	1.49
Mechanical			
Tensile yield stress (σ_y)	DIN EN ISO 527-3	MPa	33
Yield strain (ϵ_y)	DIN EN ISO 527-3	%	6
Nominal strain at break (ϵ_{tB})	DIN EN ISO 527-3	%	> 50
Thermal			
Glass transition temperature T _g (DSC)	DIN EN ISO 11357	° C	92
Miscellaneous			
Accelerated weathering resistance	DIN EN ISO 4892-2, method A, cycle 1	h	5000 No visible changes
Density	DIN EN ISO 1183	g/cm ³	1.13
Surface tension	DIN ISO 8296	mN/m	50

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® = registered trademark

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